

MATERIAL	PART NO.	COATING	WEIGHT lbs
A-36 MILD STEEL	R03401	BLACK PHOSPATE OR EQUAL	4
304 STAINLESS STEEL	R03402		4.1
304/303/302 SS & A-36 MILD STEEL	R03401-CR	A-36 MS PARTS: ZINC PLATING WITH ULTRASEAL TOPCOAT (500 HR SALT SPRAY PROTECTION) OR EQUAL	4.1

**NOTE:**

LOCKS ARE 100% INSPECTED FOR FIT-UP USING THE ATP "Q FIXTURE LOCK FITTING ASEMBLY" (REFERENCE DRAWING NUMBER 900-0225)

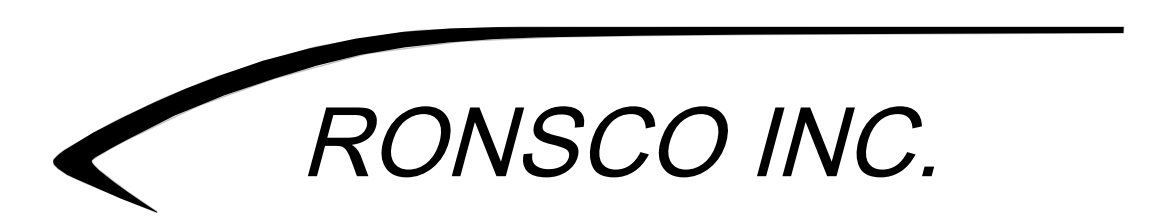
ALL LOCKS SHALL BE DEBURRED WITH SHARP EDGES REMOVED (2)

DRAWING NOT TO SCALE

REV	DESCRIPTION	BY	DATE	APPD
2	DIMENSIONS, TOLERANCE AND NOTE ADDED	CK	JUN 16, 2016	GB
1	ADDED LOCK WEIGHT, ADDED CR PLATED MODEL, REMOVED NOTE.	CK	MAY 2, 2016	GB

DRAWING TOLERANCES  
UNLESS OTHERWISE SPECIFIED.  
DECIMAL DIMENSIONS:  
ANGULAR DIMENSIONS ±1°  
ALL DIMENSIONS ARE IN INCHES  
THIS PRINT IS THE PROPERTY OF RONSCO INC.  
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DRAWING MUST BE RETURNED ON REQUEST

DRAWN...CK..... DATE...08.OCT.2015 DSG APPD.....GB... DATE...09.OCT.2015  
CHKD..... DATE..... APPROVED.....DATE.....



**HATCH COVER LOCK ASSEMBLY**

SIZE	DRG. NO.	REV
D	F-0340S	2